



PROFESSIONAL PLASTICS

Tivar® 1000 UV Stabilized UHMW-PE, Black			
Physical Properties	Metric	English	Comments
Specific Gravity	0.940 g/cc	0.940 g/cc	ASTM D792
Water Absorption	<= 0.010 %	<= 0.010 %	Immersion, 24hr; ASTM D570(2)
Water Absorption at Saturation	<= 0.010 %	<= 0.010 %	Immersion; ASTM D570(2)
Mechanical Properties	Metric	English	Comments
Hardness, Shore D	66	66	ASTM D2240
Tensile Strength	40.0 MPa	5800 psi	ASTM D638
Tensile Strength at 65°C (150°F)	2.76 MPa	400 psi	ASTM D638
Elongation at Break	300 %	300 %	ASTM D638
Tensile Modulus	0.800 GPa	116 ksi	ASTM D638
Flexural Yield Strength	26.2 MPa	3800 psi	ASTM D790
Flexural Modulus	0.800 GPa	116 ksi	ASTM D790
Compressive Strength	22.8 MPa	3300 psi	10% Def.; ASTM D695
Compressive Modulus	0.689 GPa	100 ksi	ASTM D695
Shear Strength	33.1 MPa	4800 psi	ASTM D732
Izod Impact, Notched	NB	NB	ASTM D256 Type A
Coefficient of Friction	0.12	0.12	Dry vs. Steel; QTM55007
Sand Slurry	10	10	1018 Steel = 100
Limiting Pressure Velocity	0.105 MPa-m/sec	3000 psi-ft/min	4:1 safety factor; QTM 55007
Electrical Properties	Metric	English	Comments
Surface Resistivity per Square	<= 1e+14 ohm	<= 1e+14 ohm	ASTM D257
Thermal Properties	Metric	English	Comments
CTE, linear	198 µm/m-°C @Temperature -40.0 - 149 °C	110 µin/in-°F @Temperature -40.0 - 300 °F	ASTM E831
Melting Point	135 °C	275 °F	Crystalline, Peak; ASTM D3418
Maximum Service Temperature, Air	82.2 °C	180 °F	Long Term
Deflection Temperature at 1.8 MPa (264 psi)	46.7 °C	116 °F	ASTM D648
Flammability, UL94	HB	HB	1/8 inch (Estimated Rating)
Compliance Properties	Metric	English	Comments
3A-Dairy, Canada AG	No	No	
FDA, NSF, USDA	No	No	
USP Class VI	No	No	
Chemical Resistance Properties	Metric	English	Comments
Acids, Strong (pH 1-3)	Limited	Limited	
Acids, Weak	Acceptable	Acceptable	
Alcohols	Acceptable	Acceptable	
Alkalies, Strong (pH 11-14)	Acceptable	Acceptable	
Alkalies, Weak	Acceptable	Acceptable	
Chlorinated Solvents	Acceptable	Acceptable	
Conductive / Static Dissipative	No	No	
Continuous Sunlight	Acceptable	Acceptable	
Hot Water / Steam	Limited	Limited	
Hydrocarbons - Aliphatic	Acceptable	Acceptable	
Hydrocarbons - Aromatic	Unacceptable	Unacceptable	
Inorganic Salt Solutions	Acceptable	Acceptable	
Ketones, Esters	Limited	Limited	
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