



# Makrolon® TG 236 sheet

## Rail glazing

Makrolon® TG 236 sheet is a hard-coated polycarbonate product designed for high optical quality and exceptional durability. When incorporated in a dual glazed window, this 0.236" thick product meets stringent U.S. Federal Railroad Administration requirements for impact, ballistic, and flammability performance. State-of-the-art manufacturing and inspection processes provide low optical distortion and the advanced hard coat technology provides excellent abrasion resistance, chemical resistance, and long lasting outdoor weathering performance. This product is available in clear and a variety of standard and custom tints. Makrolon TG 236 is offered with a seven (7) year Limited Product Warranty against breakage for flat vertical applications. The terms of the warranty are available upon request.

## Applications

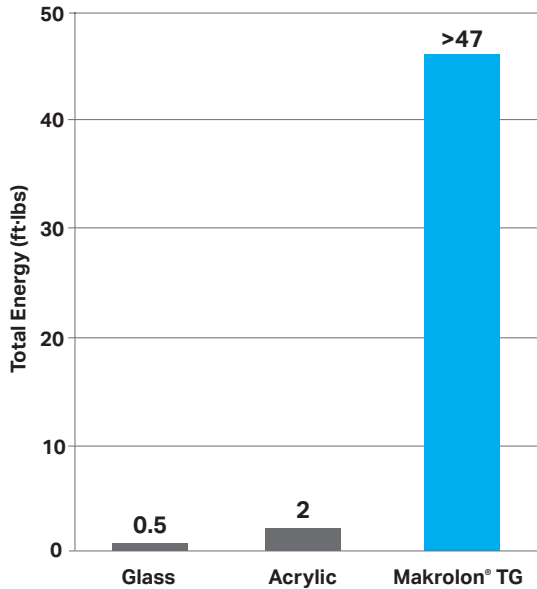
Passenger rail car windows and other transportation glazing

Typical Properties*			
Property	Test Method	Units	Values
<b>PHYSICAL</b>			
Specific Gravity	ASTM D 792	–	1.2
Light Transmission, Clear @ 0.236"	ASTM D 1003	%	84
Chemical Resistance	ANSI Z26.1	–	Pass
Taber Abrasion @ 100 Cycles, Delta Haze CS-10F Wheel @ 500 g load	ASTM D 1044	%	2
<b>MECHANICAL</b>			
Tensile Strength, Ultimate	ASTM D 638	psi	9,500
Modulus of Elasticity	ASTM D 638	psi	340,000
Flexural Strength	ASTM D 790	psi	13,500
Compressive Strength	ASTM D 695	psi	12,500
Izod Impact Strength, Notched @ 0.125"	ASTM D 256	ft-lbs/in	16
Izod Impact Strength, Unnotched @ 0.125"	ASTM D 256	ft-lbs/in	No Break
Instrumented Impact @ 0.125"	ASTM D 3763	ft-lbs	>47
Poisson's Ratio	ASTM E 132	–	0.38
Rockwell Hardness	ASTM D 785	–	M70/R118
<b>THERMAL</b>			
Coefficient of Thermal Expansion	ASTM D 696	in/in/°F	3.75 x 10 <sup>-5</sup>
Heat Deflection Temperature @ 264 psi	ASTM D 648	°F	270
Heat Deflection Temperature @ 66 psi	ASTM D 648	°F	280
<b>ELECTRICAL</b>			
Dielectric Constant @ 10 Hz	ASTM D 150	–	2.96
Dielectric Constant @ 60 Hz	ASTM D 150	–	3.17
Volume Resistivity	ASTM D 257	Ohm-cm	8.2 x 10 <sup>16</sup>
Dissipation Factor @ 60 Hz	ASTM D 150	–	0.0009
Dissipation Factor @ 1 MHz	ASTM D 150	–	0.01
Arc Resistance	–	–	–
Stainless Steel Strip Electrodes	ASTM D 495	Seconds	10
Tungsten Electrodes	ASTM D 495	Seconds	120
Dielectric Strength, in air, 125 mils	ASTM D 149	V/mil	380
<b>FLAMMABILITY/BALLISTIC/IMPACT</b>			
Federal Railroad Administration			
49 CFR Part 238, Appendix B	ASTM E 162	ls	<100
49 CFR Part 238, Appendix B	ASTM E 662	Ds (1.5 min)	<100
		Ds (4.0 min)	<200
49 CFR Part 223	Ballistic	–	Pass
49 CFR Part 223	Impact Type I & II	–	Pass
Bombardier Toxic Gas Generation	SMP 800-C	–	Pass

\*Typical properties are not intended for specification purposes.

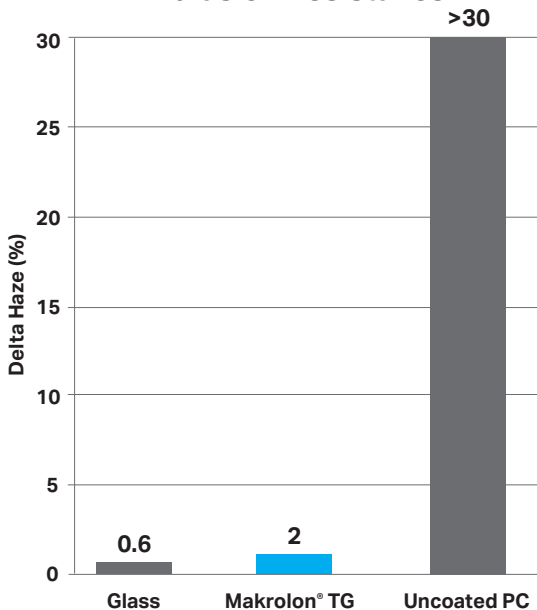
# Makrolon® TG 236 sheet

## Impact Resistance\*



\*Instrumented Impact per ASTM D 3763, sample thickness is 0.125" nominal

## Abrasion Resistance\*



\*Taber Abrasion per ASTM D 1044, 100 cycles using CS-10F wheels at 500 g load

## Chemical Resistance\*

Chemical Tested	Resistance Time
Acetone	>24 hrs
Ammonia (10% concentration)	>24 hrs
Antifreeze (50/50)	>24 hrs
Benzene	>24 hrs
Bleach (Clorox concentrated)	>24 hrs
Chloroform	>24 hrs
Denatured Alcohol	>24 hrs
Di (2-ethylhexyl) phthalate	>24 hrs
Diesel Oil	>24 hrs
Isopropyl Alcohol (IPA)	>24 hrs
Kerosene	>24 hrs
Methyl Alcohol	>24 hrs
Methyl Butyl Ketone	>24 hrs
Methyl Ethyl Ketone	>24 hrs
Methylene Chloride	>24 hrs
Naphthalene, 1-bromo-	>24 hrs
Potassium Hydroxide - Lye (10%)	>24 hrs
Sodium Hydroxide (10%)	>24 hrs
Toluene	>24 hrs
Turpentine	>24 hrs
Unleaded Gasoline (87 Octane)	>24 hrs
Vinegar	>24 hrs
Xylene	>24 hrs
<b>Acids:</b>	
Hydrochloric Acid (20%)	>24 hrs
Nitric Acid (20%)	>24 hrs
Sulfuric Acid (20%)	>24 hrs

\*Tested in accordance to ASTM D 1308-02

Always keep hazardous chemicals away from uncoated edge of Makrolon Polycarbonate



119 Salisbury Road  
Sheffield, MA 01257  
Toll Free: 800.254.1707  
Fax: 800.457.3553  
sfdinfo@covestro.com  
sheets.covestro.com

The manner in which you use and the purpose to which you put and utilize our products, technical assistance and information (whether verbal, written or by way of production evaluations), including any suggested formulations and recommendations, are beyond our control. Therefore, it is imperative that you test our products, technical assistance, information and recommendations to determine to your own satisfaction whether our products, technical assistance and information are suitable for your intended uses and applications. This application-specific analysis must at least include testing to determine suitability from a technical as well as health, safety, and environmental standpoint. Such testing has not necessarily been done by Covestro.

Unless we otherwise agree in writing, all products are sold strictly pursuant to the terms of our standard conditions of sale which are available upon request. All information and technical assistance is given without warranty or guarantee and is subject to change without notice. It is expressly understood and agreed that you assume and hereby expressly release us from all liability, in tort, contract or otherwise, incurred in connection with the use of our products, technical assistance, and information. Any statement or recommendation not contained herein is unauthorized and shall not bind us. Nothing herein shall be construed as a recommendation to use any product in conflict with any claim of any patent relative to any material or its use. No license is implied or in fact granted under the claims of any patent.

With respect to health, safety and environment precautions, the relevant Safety Data Sheets (SDS) and product labels must be observed prior to working with our products.