

Product Data

Velvet/Gloss

Makrofol PCVE

Description

Makrofol PCVE is a clear, translucent polycarbonate film with a first surface velvet and a second surface gloss. Makrofol PCVE comes in thickness from .005"-.020".

Applications:

Automotive Instrument Panels and Displays, Control Panels, Nameplates, Labels, Dials, and Scales.

Typical Properties			
Properties	Test Method	Units	Values
Physical Specific Gravity Conversion Factor Water Absorption (Immersion @ 73°F 24 hours)	ASTM D792 ASTM D570	ft²/lb-mil %	1.20 160 0.33
Optical Haze Light Transmission Yellowness Index	ASTM D1003 ASTM D1003 ASTM E313	% %	90 1.0
Mechanical Tensile Strength, Yield Tensile Strength, Break Elongation @ Break Tear Strength, Initiation	ASTM D882 ASTM D882 ASTM D882 ASTM D1004	psi psi % Ib/in	8,700 8,600 120 1,100
Thermal Heat Deflection Temperature 1.82 Mpa 0.45 Mpa	ISO 75	°F °F	270 288
Vicat Softening Temperature	ISO 306	°F	315
Flammability UL Listing	UL 94	min. thickness 0.015"	V-2
	UL 94	min. thickness 0.005"	VTM-2
Burn Rate	FMVSS302		≤100

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