

Fluorosint® 207 Material Data Sheet

Compression-molded PTFE + synthetic mica-filled

Fluorosint 207's unmatched dimensional stability, excellent creep resistance and white color uniquely position this material to serve FDA regulated applications. It is non-permeable in steam and complies with the FDA's regulation 21 CFR 175.300. Its relative wear rate is 1/20 the rate of PTFE below 300°F (150°C).

Physical Properties	Metric	English	Comments
Specific Gravity	2.30 g/cc	2.30 g/cc	ASTM D792
Water Absorption	0.030 %	0.030 %	Immersion, 24hr; ASTM D570(2)
Water Absorption at Saturation	0.20 %	0.20 %	Immersion; ASTM D570(2)
Deformation	1.1 %	1.1 %	2000 psi; 122°F (50°C)
Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	50	50	ASTM D785
Hardness, Shore D	65	65	ASTM D2240
Tensile Strength	10.3 MPa	1500 psi	ASTM D638
Tensile Strength at 150°C (300°F)	3.45 MPa	500 psi	ASTM D638
Tensile Strength at 65°C (150°F)	6.89 MPa	1000 psi	ASTM D638
Elongation at Break	50 %	50 %	ASTM D638
Tensile Modulus	1.72 GPa	250 ksi	ASTM D638
Flexural Yield Strength	13.8 MPa	2000 psi	ASTM D790
Flexural Modulus	2.41 GPa	350 ksi	ASTM D790
Compressive Strength	26.2 MPa	3800 psi	10% Def.; ASTM D695
Compressive Modulus	1.55 GPa	225 ksi	ASTM D695
Shear Strength	11.7 MPa	1700 psi	ASTM D732
Izod Impact, Notched	0.534 J/cm	1.00 ft-lb/in	ASTM D256 Type A
Coefficient of Friction	0.10	0.10	Dry vs. Steel; QTM55007
K (wear) Factor	60.4 x 10 ⁻⁸ mm ³ /N-M	30.0 x 10 ⁻¹⁰ in ³ -min/ft-lb-hr	QTM 55010
Limiting Pressure Velocity	0.280 MPa-m/sec	8000 psi-ft/min	4:1 safety factor; QTM 55007
Electrical Properties	Metric	English	Comments
Surface Resistivity per Square	>= 1.00e+12 ohm	>= 1.00e+12 ohm	EOS/ESD S11.11
Dielectric Constant	2.65 @Frequency 1e+6 Hz	2.65 @Frequency 1e+6 Hz	ASTM D150
Dielectric Strength	7.87 kV/mm	200 kV/in	Short Term; ASTM D149
Dissipation Factor	0.0080 @Frequency 1e+6 Hz	0.0080 @Frequency 1e+6 Hz	ASTM D150
Thermal Properties	Metric	English	Comments
CTE, linear	103 µm/m-°C @Temperature -40.0 - 149 °C	57.0 µin/in-°F @Temperature -40.0 - 300 °F	ASTM E831
Thermal Conductivity	0.440 W/m-K	3.05 BTU-in/hr-ft ² -°F	
Melting Point	327 °C	621 °F	Crystalline, Peak; ASTM D3418
Maximum Service	260 °C	500 °F	Long Term

Temperature, Air			
Deflection Temperature at 1.8 MPa (264 psi)	98.9 °C	210 °F	ASTM D648
Flammability, UL94	V-0	V-0	1/8 inch (Estimated Rating)
Compliance Properties	Metric	English	Comments
3A-Dairy	No	No	
Canada AG	No	No	
FDA	Yes	Yes	
NSF	No	No	
USDA	Yes	Yes	
USP Class VI	No	No	
Chemical Resistance Properties	Metric	English	Comments
Acids, Strong (pH 1-3)	Acceptable	Acceptable	
Acids, Weak	Acceptable	Acceptable	
Alcohols	Acceptable	Acceptable	
Alkalies, Strong (pH 11-14)	Unacceptable	Unacceptable	
Alkalies, Weak	Acceptable	Acceptable	
Chlorinated Solvents	Acceptable	Acceptable	
Conductive / Static Dissipative	Yes	Yes	
Continuous Sunlight	Acceptable	Acceptable	
Hot Water / Steam	Limited	Limited	
Hydrocarbons - Aliphatic	Acceptable	Acceptable	
Hydrocarbons - Aromatic	Acceptable	Acceptable	
Inorganic Salt Solutions	Acceptable	Acceptable	
Ketones, Esters	Acceptable	Acceptable	
Miscellaneous Properties	Metric	English	Comments
Data Sheet Region	Americas	Americas	
Targeted Usage	Load + Bearing	Load + Bearing	
Descriptive Properties			
Color	Natural		
Machinability	2		1-10, 1=Easier to Machine

Some of the values displayed above may have been converted from their original units and/or rounded in order to display the information in a consistent format. Users requiring more precise data for scientific or engineering calculations can click on the property value to see the original value as well as raw conversions to equivalent units. We advise that you only use the original value or one of its raw conversions in your calculations to minimize rounding error.



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