


HIGH-PERFORMANCE PLASTICS

FOR THE AIRCRAFT INDUSTRY



**PROFESSIONAL
PLASTICS**

Your Global Leader for Innovative Material Solutions



Since 1984, Professional Plastics has been supplying the broadest range of materials used in the aerospace industry.

We specialize in hard-to-find materials ranging from plastics, laminates, ceramics & more. From our extensive library of BMS, DMS, military, federal & commercial specifications, we can provide QPL approved materials to meet the exacting requirements of the aerospace industry. Professional Plastics is AS9100D, ISO 9001, and ISO 14001 certified. Our facilities meet Mil-I-45208 & have passed quality control inspections from Boeing, Northrop, Lockheed, and hundreds of high-quality industry leaders.

NAICS

424610, 326111, 326112,
326113, 326121, 326122,
326130, 326140, 326150,
326199

FSC

9330 & 9390
Cage Code 1SMZ3

Quality Awards & Recognitions

Boeing Gold Status Supplier
Former Northrop Grumman Aircraft Supplier of the Year

Expansive inventory
Competitive prices
Exceptional customer service



Amron

Amron is an industry leader and premier supplier of plastic thermoformed, vacuum formed, and urethane foam molded parts, serving the aerospace, medical, automotive, and other consumer industries.

Capabilities Include:

- In-house part design assistance using Mastercam and Solidworks software

- In-house tooling

- Vast material supplier base

With over 40 years in business, Amron has provided parts for Boeing 727, 737, 747, 757, 767, 777 and 787, and Airbus A320, A330, A350 and A380. Amron has also supplied parts used in rail passenger cars (Amtrak, ViaRail), light aircraft (Cessna, Beechcraft), and automotive (aftermarket).

Parts Supplied Include:

- Tray Tables

- Chair Shrouds

- Arm Caps

- Seating Side Panels (end-bays)

- Literature Pouch Holders

- Window Shades

- Overhead Bin Components

- Lavatory Components

- Pilot Seat Components

Pro-Mirror®

Aircraft Grade Mirror

Pro-Mirror is an FAA flammability certified product that is lightweight, impact resistant and flame retardant. Professional Plastics proprietary coating provides outstanding abrasion resistance which prevents easy denting or scratching found in similar products. Pro-Mirror provides industry leading reflectivity and a lack of distortion throughout the entirety of the substrate resulting in increased reflectivity and longevity. In addition, Pro-Mirror meets the specifications as an industry leader for minimal inclusions, defects and rejections.

Features:

- Meets FAR25.853 (a) & (b) standards
- Available in full 48" x 96" sheets
- Cut and routed-to-size upon request
- Stock gauges - .080" & .125"
- Available in clear & bronze tints

**USE
FOR**

- Lavatory Mirrors
- Decorative Fixtures
- Seating Fixtures
- Class Dividers
- Wall Mirrors
- VIP Completions



ProLens®

High Optic Aircraft Lens

ProLens is an industry leading optical sheet developed specifically for aircraft window dust covers, lenses and shades. ProLens is FAA flammability certified, light weight, impact resistant and flame retardant. Professional Plastics proprietary coating provides outstanding abrasion resistance which prevents easy denting or scratching found in similar products. ProLens is an industry leader when it comes to glass-like clarity, minimal inclusions, defects and rejections – making it the right solution for your aircraft needs.

Features:

Meets FAR25.853 (a) & (b) standards

Available in full 48" x 96" sheets

Cut and routed-to-size upon request

Stock gauges - .040", .062", .080", .125", .157", .250"

Available in clear, grey & bronze tints

Premium optical clarity

**USE
FOR**

Window Dust Covers
Shades
Light Lens / Diffusers
Class Dividers



Radel



BOEING 777
Flight Deck Drip Tray



The Look You Want The Performance You Need

Injection moldable grades are specially formulated for structural and decorative applications in commercial aircraft interiors. These high-performance polymers meet existing and emerging safety requirements for the industry and are in compliance with stringent FAA regulations requiring low heat release, low smoke generation and low toxic gas emissions.

First-Class Performance

Radel R-7300, R-7400 and R-7700 have delivered top performance to aircraft interior applications for over 15 years. These premium resins offer exceptional toughness and impact strength and are highly resistant to aggressive cleaning agents. They exceed OSU 65/65 and FAR 25.853 (a & b) regulations and provide molded-in color to eliminate painting. Injection molding and extrusion grades are available.

Breakthrough Thin-Wall Technology

Radel R-7159 offers a high melt flow with remarkable toughness that exceeds OSU 65/65 heat release requirements. Molders can produce large, thin-walled parts with thickness below 1.6 mm (0.063 in) without compromising impact strength.

Lower Cost Solutions

Radel R-7558 and R-7535 grades open the door to more cost-sensitive applications that require toughness and durability, delivering years of service life in high-contact passenger areas. They exceed OSU 65/65 heat release requirements and are well-suited for interior applications.

Typical Properties	RADEL R 7300, 7400	RADEL R 7700*	RADEL R 7159 NT50	RADEL R 5000, 5100	RADEL R 7558, 7535	
	Premium	Premium	Thin Walls	Toughness	Lower Cost	
Processibility	High Flow	Low Flow	High Flow	Medium Flow	Medium Flow	
Flow at High Shear Rates						
Painted or Non-Painted Applications	Non-painted	Both	Best for Painted	Both	Both	
Tensile Strength	MPa	75.8	71.7	68.9	69.6	72.5
	kpsi	11.0	10.4	10.0	10.1	10.5
Izod Impact, Notched	J/m	80	133	585	690	160
	ft-lb/in	1.5	2.5	11.0	13.0	3.0
OSU Peak Heat Release FAR 25.853(d)	Pass	Pass	Pass	—	Pass	
NBA Smoke Density FAR 25.853(d)	Pass	Pass	Pass	Pass	Pass	
60-Second Vertical Burn FAR 25.853(a)	Pass	Pass	Pass	Pass	Pass	
Toxic Gas Emission ABD 0031 & BSS 7239	Pass	Pass	Pass	Pass	Pass	

Lexan

Lexan® 9600 FR Sheet

LEXAN 9600 sheet offers improved flammability and heat deflection characteristics over the standard polycarbonate sheet. It meets industry flammability codes, including the standards of UL Bulletin, Class I and FAR 25.853 (a & b). Lexan 9600 is used for power tools, electrical appliances, communications equipment, business machines, safety equipment and aircraft components.

Lexan® FMR604 Sheet

Lexan FMR604 is a mar resistant formable coated sheet which offers flame retardant properties for aircraft interior applications such as dust covers. This is an optical-grade product with a proprietary hard coat for maximum service life and is an excellent potential choice for window covers, lens covers, and visors.

Lexan® MRAC

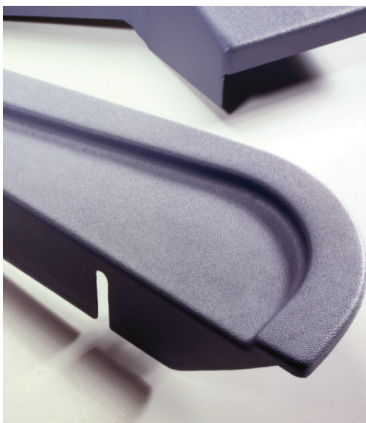
Optical-grade products with a proprietary hard coat for maximum service life. These products are excellent potential choices for window covers, lens covers and visors.

JetMirror

Aircraft grade mirror. This material is specifically engineered for use in aircraft applications with demanding FAA regulations. It will not crack, or shatter, or support continuous combustion, which makes it ideal for use in commercial aircraft lavatories.



The KYDEX® Thermoplastics brand is recognized by designers, engineers, and OEMs as a leader in specialty polymers for aviation interiors. From flight deck to tail, our complete portfolio provides fully-compliant materials with excellent mechanical properties and a refined degree of integral finish and color for an enhanced passenger experience. Our experts will guide you through material selection, design, and delivery.



Applications include:

- Seatbacks and Seat Components
- Sidewall Panels and Partitions
- Monuments and Lavatory Surfaces
- And more... wherever your imagination takes you

For more information contact your Professional Plastics representative or email sales@proplas.com.

Visit sekisui-spi.com for more product information.

KYDEX® Thermoplastics for Aviation Interiors

A complete portfolio of fully-compliant thermoplastic sheets from flight deck to tail.

		Product	FAR 25.853 (a)	FAR 25.853 (d) Part IV	FAR 25.853 (d) Part V	AIRBUS ABD-0031	BOEING BSS-7239
Infused Imaging™	Solid Integral Colour	KYDEX® FST2 Fully compliant, advanced polymer	■	■	■	■	■
		KYDEX® 7200ST Smoke and toxicity compliant	■		■	■	■
		KYDEX® 6565 Low heat release	■	■	■		
		KYDEX® 6565HI Low heat release, high impact	■	■	■		
		KYDEX® 5555 Extreme-low heat release	■	■	■		
		KYDEX® 4545 Ultra-low heat release for bonded build-ups	■	■	■		
		KYDEX® T Vertical burn compliant	■				
		KYDEX® T-LW 10% weight savings	■				
Integral Effect		KYDEX® 6503 Pearlescent low heat release	■	■	■		
		KYDEX® 6523HI Pearlescent low heat release, high impact	■	■	■		
		KYDEX® 6513 "FROST" low heat release	■	■	■		
		KYDEX® 110 Vertical burn compliant	■				

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Boltaron®

A proprietary, high heat distortion, fire retardant, extruded thermoplastic sheet designed to meet stringent FAA flammability requirements and higher in-service temperature applications. Boltaron® offers excellent impact strength, abrasion resistance, stain and chemical resistance, and thermoformability.

FASTEN SEAT BELT WHILE SEATED

Typical Applications Include:

Class dividers
Dashboard enclosures
Galley components
Lavatory components
Bull noses
Video screen bezels

Personal service units (PSUs)
Gap covers
Seat parts
Sidewall panels
Tray tables
Window shades

Air ducts
Bulkhead laminates
Light housings
Window reveals Moldings

Boltaron® 4330

A proprietary, fire retardant, extruded PVC/Acrylic alloy sheet that offers a UL 94 V-0 rating and meets stringent FAA flammability requirements. Boltaron 4330 combines excellent impact strength, abrasion resistance, rigidity, and chemical resistance with superior thermoformability.

Boltaron® 6800E

Boltaron 6800E is a proprietary, fire retardant, extruded ABS/PVC alloy sheet that meets stringent FAA flammability requirements and UL Standard 94 V-0. Boltaron 6800E offers excellent impact strength, abrasion resistance, stain and chemical resistance, and formability.

Boltaron® 9815E

A proprietary, fire retardant, extruded thermoplastic sheet that meets stringent FAA requirements for flammability, smoke generation and heat release. Boltaron 9815E offers excellent impact strength, abrasion resistance, stain and chemical resistance and thermoformability.

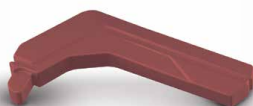
Boltaron® 4205

A proprietary, high heat distortion, fire retardant, extruded thermoplastic sheet designed to meet stringent FAA flammability requirements and higher in-service temperature applications. Boltaron 4205 offers excellent impact strength, abrasion resistance, stain and chemical resistance, and thermoformability.

Boltaron® 9816

Boltaron 9816 is a proprietary rigid sheet with clear blue-tint developed specifically for class dividers and other aircraft applications meeting stringent FAA requirements for low heat release and smoke density as set forth in FAR 25.853 paragraphs (a) and (d). Boltaron 9816

Meets FAR
25.853 Part A1
F "65-65" for
Heat Release



SHOWA

Honeycomb Core & Panels Aircraft Interiors & Flooring

Showa honeycomb core and panels are commonly used between passenger and luggage compartments, as well as in the bulkheads of service areas. Manufactured using pre-preg material, honeycomb core and panels are built to withstand the rigors of standard operation while minimizing danger to passengers and crew in the event of a fire or explosion.

Features:

Light weight	Electromagnetic shielding
High stiffness	Thermal insulation
Flow rectification	Light scattering
Sound absorption	Surface smoothness
Large surface area	Radio wave transmissivity
Impact absorption	

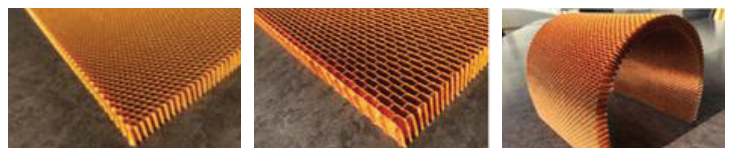
Boeing

Boeing-Qualified Sandwich Panels for Aircraft Flooring



Airbus

Airbus-Qualified Nomex® Honeycomb Materials

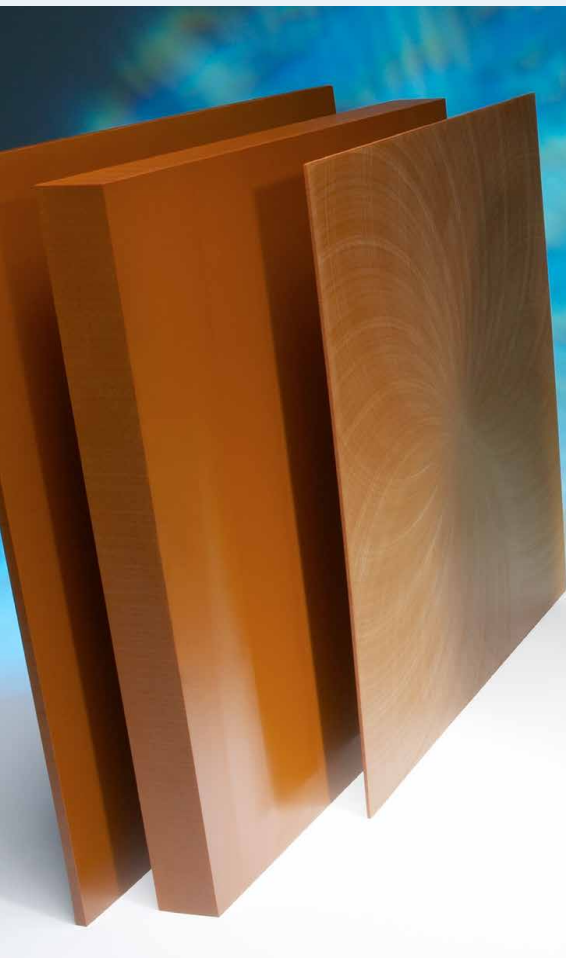


Ultra High-Temperature Plastics & Ceramics



Meldin® 7000 Series

Meldin 7000 is a qualified series of high-temperature polymers, which fulfill the utmost demands of wear and dimensional stability by keeping its high stiffness and strength. Meldin enables engineers to realize applications which resist temperatures up to more than 400°C for a short term and over 300°C over a long term period – an endurance that has only been met by metals so far. Compared to metals, Meldin has the great advantage of being much lighter, providing weight savings between 60 and 80%. Meldin 7000's flammability is rated V-0, 5VA per UL-94.



Meldin 7001

This polyimide offers superior mechanical properties, high chemical resistance, is ideal for electrical and thermal insulating applications, and is lighter weight than metals. In I.C. testing applications, Meldin 7001 is an excellent replacement for Vespel® SP-1.

Meldin 7021

Offers the unique combination of physical and mechanical properties, nonflammability, chemical resistance, near zero moisture absorption and excellent electrical properties. These characteristics cannot be found in any other thermoplastic fluoropolymer with a useful temperature range of -400°F to +400°F.

Meldin 7022

A partially fluorinated semi-crystalline polymer offering a unique combination of mechanical properties, thermal and chemical resistance with an outstanding ease of process ability. It is a very versatile polymer, available in all forms to meet processing needs.

Celazole® PBI

Celazole PBI is the highest performance engineering thermoplastic available today. It offers the highest heat resistance and mechanical property retention over 400°F of any unfilled plastic. Celazole PBI has better wear resistance and load carrying capabilities at extreme temperatures than any other reinforced or unreinforced engineering plastic.

Macor® MGC

A machinable glass ceramic material that possesses outstanding engineering properties. Unlike other ceramics, Macor can be machined with ordinary metalworking tools. Macor is also a problem solving material combining the performance of a technical ceramic with the versatility of a high performance plastic. Macor has no porosity and when properly baked out, will not outgas. It is strong and rigid and, unlike high temperature plastics, will not creep or deform. Macor is also radiation resistant.

Vespel® SP-1

Vespel SP-1 rods, plates, sheets, tubes and parts are high-performance polyimide shapes offer a broad combination of temperature resistance, chemical resistance, mechanical toughness, natural lubricity, wear-resistance and insulation properties. Vespel SP-1 parts provide operating temperatures from cryogenic to 300°C (570°F), great plasma resistance, plus a UL rating for minimal electrical and thermal conductivity.

Vespel® SP-21

Vespel SP-21 has 15% graphite by weight added for increased wear resistance and reduced friction in applications such as bearings, thrust washers, bushings, seal rings, slide blocks and other wear applications. Vespel SP-21 has the highest mechanical properties of the graphite filled grades.

Aircraft Glazing

per MIL-P-8184 and MIL-P-5425

Evonik Acrylite® 249 (MIL-P-8184)

is aerospace-grade and cross linked, offering superior craze and heat resistance and water absorption. Designed for aircraft glazing, it is used in a wide variety of commercial aircraft, military jets and helicopter transparencies.

Evonik Acrylite® GMS (MIL-P-5425)

is preshrunk and used in applications including instrument panels, wingtip lenses, dust covers, helicopter bubbles and aircraft canopies.

Spartech Poly II® (MIL-P-5425)

military specification covering heat-resistant, preshrunk, clear, and colored acrylic sheet. Material supplied for conformance for this specification is identified by the name POLY II. Polycast is qualified to furnish sheets in thickness 0.060"-1.000" to meet this specification.

Spartech Poly 76® (MIL-P-8184)

is a crosslinked, preshrunk acrylic with excellent resistance to crazing, solvent attacks and thermal dimensional change. As one of few U.S. Military approved materials for stretched panels (MIL-P-25690), sophisticated applications for both military and commercial aircraft are numerous. Availability in transparent colors.

Spartech Poly 84® (MIL-P-8184)

is a uniquely formulated, crosslinked preshrunk acrylic specifically designed to provide superior craze and solvent resistance for today's changing environment. Improvements such as lower water absorption and increased resistance to acids expands the number of "as cast" applications.

POLYCARBONATE FR GLAZING

TUFFAK® FI (FAR 25.853) meets UL 94 V-0 at .060" and UL 94 5V-A at .125" thicknesses. This non-UV stable product also conforms to FAR 25.853 paragraph (a) & (b). Applications include switchgear covers, electrical devices, thermoformed equipment housings and other current-carrying and interior aircraft components.

TUFFAK® LF (FAR 25.853)

low flammability polycarbonate sheet is a flame inhibiting UV stable polycarbonate sheet. It meets the stringent UL 94 V-0 rating at 0.080" thickness and conforms to FAR 25.853 (a), 1, (i) and (a), 1, (ii). Applications include interior aircraft components, switchgear covers, electrical devices, thermoformed equipment housings and other current-carrying components.

Professional Plastics supplies material from two of the leading manufacturers of acrylic sheet & molding compounds, and bulk performance monomers. Aircraft glazing was one of the first applications for cast acrylic sheet. Acrylic is lightweight, resistant to thermal shock and has excellent optical clarity and mechanical properties. It can be used for cabin windows, fighter canopies, windscreens, wing-tip lenses, outer laminates, and instrument panels for general aviation and military aircraft.



High-Performance Films & Tapes

Kapton® Tapes & Films

Kapton film has more than 35 years of proven performance as the flexible material of choice in applications involving very high, 400°C (752°F), or very low, -269°C (-452°F) temperature extremes. Used for wire and cable tapes, formed coil insulation, substrates for flexible printed circuits, motor slot liners, magnet wire insulation, transformer and capacitor insulation, magnetic and pressure-sensitive tapes and tubing.

PEEK Film & Tape

Characteristics include high temperature performance, excellent wear properties, superior chemical resistance, hydrolytic stability and outstanding toughness and strength. PEEK meets many aerospace, automotive, fire, smoke and toxicity, food/water, medical/pharmaceutical and military approvals and standards.

PTFE Glass Fabric

Designed for a wide range of applications, Taconic PTFE-GLASS™ Fabric is available in several grades to match specific performance requirements. Non-stick surface. Temperature range of -100°F(-73°C) to 500°F(260°C). PTFE Glass Fabric is chemically inert and exhibits high tensile strength. Provides an unusually flexible material for use in applications which demand high tear-strength good flex-life.

Spiral Wrap Tubing (PTFE, Nylon®, PE, FRPE)

Spiral cut tubing is available from Professional Plastics. This plastic tubing is spirally cut to create an expandable cable harness. It is available in a wide variety of materials and sizes. Commonly used for wrapping wires in electrical equipment, military equipment, aircraft and industrial machinery. Temperature range of -400°F to +400°F.

Kynar® PVDF Film & Tape

Both strong and tough as reflected by its tensile properties and impact strength. Compared to many thermoplastics, PVDF Film (Kynar Film) has excellent resistance to creep and fatigue, yet in thin sections such as films, PVDF (Kynar) components are flexible and transparent.

PTFE Film

Exhibits astonishing chemical resistance and ultra high-purity. Self-lubricating and with a low friction coefficient, PTFE sheets and rods are ideally suited for the manufacture of high-temperature seals, insulators and bearings used in semiconductor, aerospace and chemical processing industries. Temperature range of -100°F to +400°F (-73°C to 204°C).

Polycarbonate Film

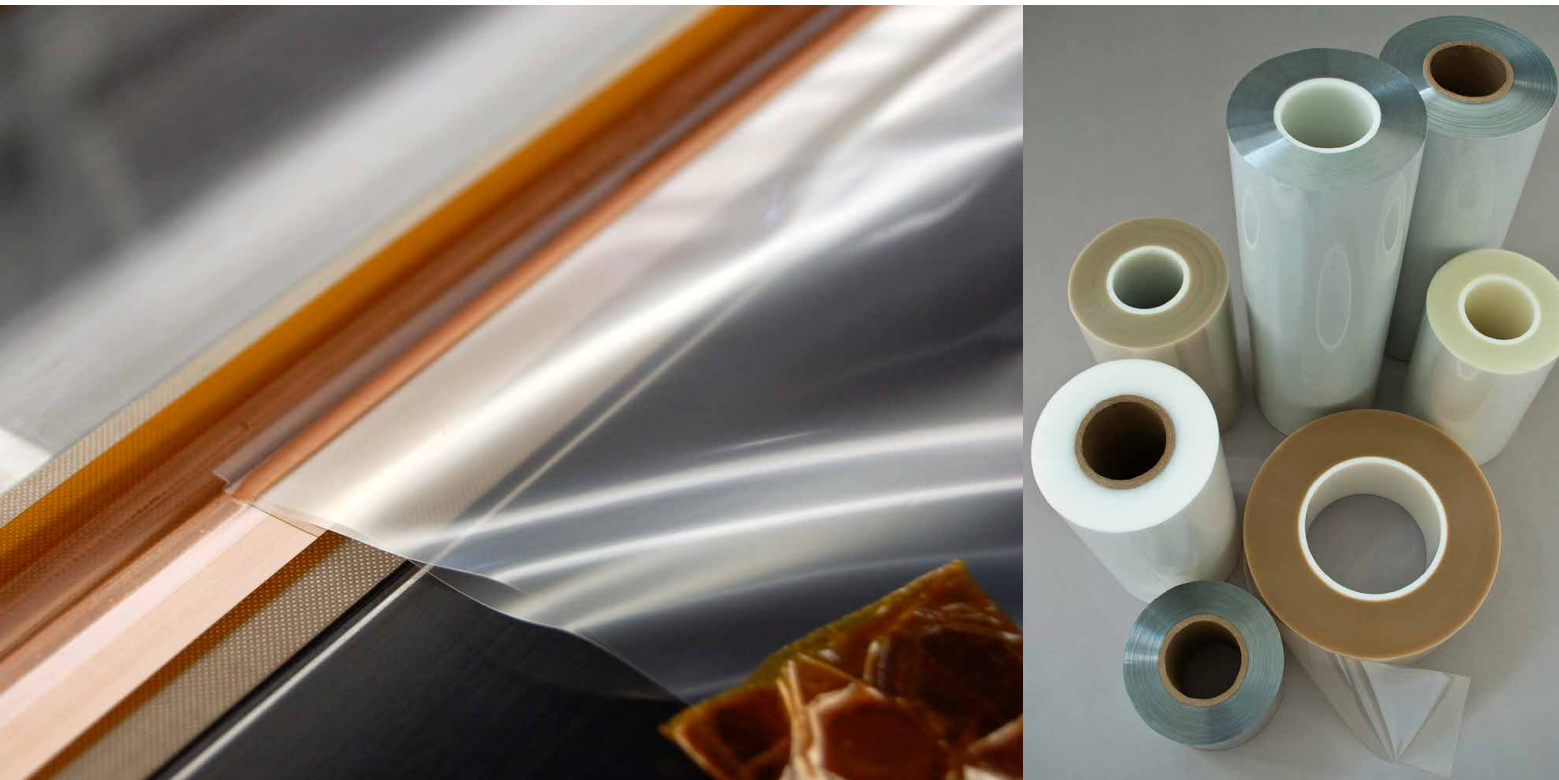
Superior performance in applications that require optical, thermal, mechanical and electrical characteristics. Manufactured to exacting tolerances. This polycarbonate film delivers the clarity, dimensional stability, impact resistance and dielectric properties you demand, plus superior gloss control, dimensional tolerances and cosmetic qualities.

FEP Film

Able to be thermoformed, heat-sealed, plastic-welded or bonded. Melting point of 302°C to 310°C. Superior anti-stick, low friction properties, as well as high dielectric strength. No electrical tracking, non-wettable (hydrophobic), non-flammable, non-charring. We are proud to offer superior reliability & retention of properties over large areas of these films.

Mylar® Polyester Film

Exhibits superior strength, heat resistance, and excellent insulating properties. The unique qualities of Mylar created new consumer markets in magnetic audio and video tape, capacitor dielectrics, packaging and batteries. It is a translucent film. Because it contains no plasticizers, it does not become brittle with age under normal conditions.



Composites

Professional Plastics offers several composite materials for autoclave process. Our premium release films in perforated & non-perforated patterns, high quality PTFE tapes, breather cloth, sealant tapes, vacuum bags & fabrics are industry suited for composite manufacturing in aerospace, wind energy, automotive and sporting goods.

Our in-house capabilities allow us to convert, slit & rewind films as needed. As a leading supplier with stocking locations nationwide, Professional Plastics can provide the material and support to effectively service your business needs.

TEKLEASE High Performance Release Films

FEP Film	ETFE Film	PTFE Film
TEKLEASE FE5000 Red	TEKLEASE ET6200 Blue	MRF1 & MRF2
1/2, 1 & 2 mil thick	1/2, 1 & 2 mil thick	1 & 2 mil thick
Perforation available	Perforation available	

Premium Quality PTFE Tape

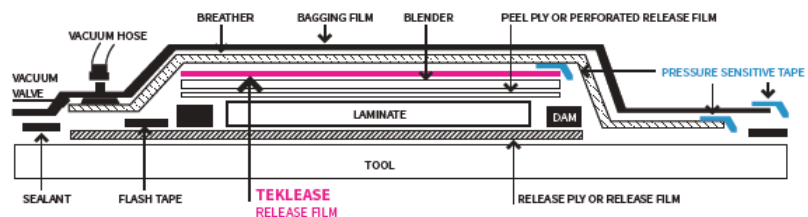
PTFE Standard Tapes
4010 Silicone 5-10-20 mil thick
4020 Acrylic 5-10-20 mil thick

High-Modulus Tapes
400 Silicone & Acrylic 2 mil thick
511 Silicone & Acrylic 2 mil thick

High-Quality Tapes

Vacuum Bag
Butyl
Foam
Polyurethane
Acrylic/Silicone

Typical Vacuum Layup



In-house Capabilities

Converting
Slitting
Rewinding

Machining

Even your smallest jobs have a big impact. So when there's no room for error, turn to Professional Plastics. Our precision machining is able to solve even the most challenging aerospace technology problems. From prototypes to large production runs, our state-of-the-art machinery produces the superior and accurate outcomes you need every time.

Capabilities:

CNC routers

Advanced cutting 3 and 5 axis CNC routers can cut anything from large, high-end parts to tight tolerance applications.

CNC lathes

Multi-axis capabilities allow for the ability to increase production without losing any of the accuracy the job requires.

CNC mills

Designed for lights out operation while still producing infinite part shapes. Various spindle speeds and torque selections allow our mills to cut through just about any material, including ceramics, thermosets, thermoplastics, and tool steel.

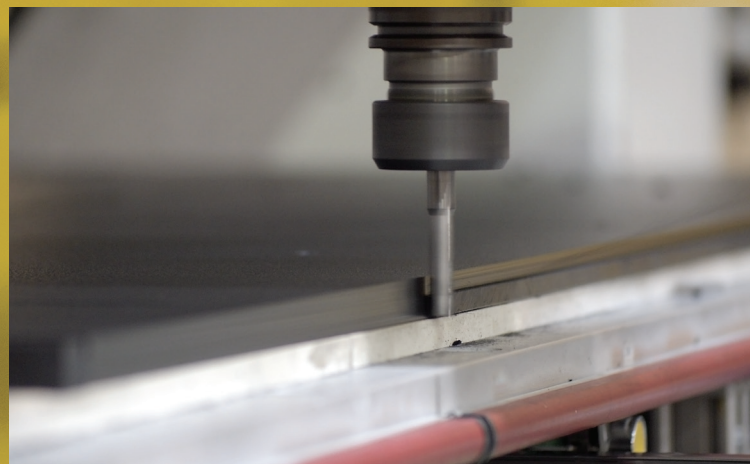
CMM and Vision technology

Professional Plastics test and meets AS9100D and ISO 14000I standards.

Reverse engineering

The design and engineering team at Professional Plastics has the reverse engineering expertise you need to reproduce from the ground up using SolidWorks, Mastercam, and Catia software.







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